



J.C. GUPTA & SONS

GSTIN : 29AABFJ2719C1ZO
IEC : 00710030274

Fastener Super Speciality

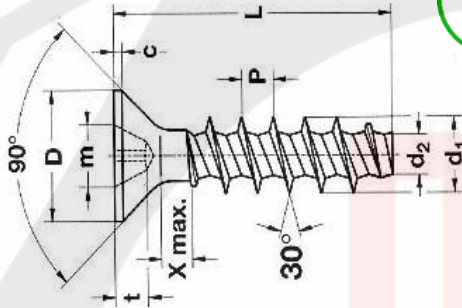
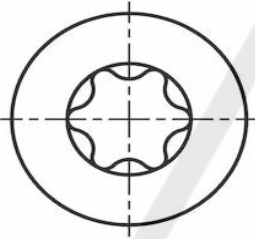
#7/A, Sree Venkateshwara Building, Sadar Patrapa Road, Bengaluru - 560002

41478141, 9880539870 www.jcfasteners.com sales@jcfasteners.com

JC Plas™ CSK 6-Lobe ≈ WN 1423

Thread-Forming Screw for Plastics

Catalogue Datasheet **U4B73**
Stainless Steel A2 (SS304) BLACK



Dimension ↓ Size →		K16	K18	K20	K22	K25	K30
Ext Dia	d1	1.60	1.80	2.00	2.20	2.50	3.00
Core Dia	d2	0.92	1.04	1.15	1.25	1.40	1.66
Pitch P ± 10%		0.67	0.80	0.89	0.98	1.12	1.34
Thread runout X max	L > 3*d1	1.60	1.80	2.00	2.20	2.50	3.00
	L ≤ 3*d1	0.80	0.90	1.00	1.10	1.30	1.50
Head Dia D		3.00	3.30	3.70	3.70	4.60	5.40
Head height c		0.26	0.30	0.35	0.35	0.55	0.55
Slot Width m		1.60	1.80	2.30	2.40	2.60	2.70
Drive Size T		T5	T6	T6	T6	T8	T10
Slot Depth t Max		0.85	1.00	1.25	1.25	1.43	1.30

Quote the item code given below with your order/ inquiries:

Dimensions in mm

Length	Tolerance	1.6	1.8	2.0	2.2	2.5	3.0
4	± 0.70	U4B7310604	U4B7310804	U4B7302004	U4B7320204	U4B7320504	
5	± 0.80	U4B7310605	U4B7310805	U4B7302005	U4B7320205	U4B7320505	U4B7303005
6	± 0.80	U4B7310606	U4B7310806	U4B7302006	U4B7320206	U4B7320506	U4B7303006
8	± 0.80	U4B7310608	U4B7310808	U4B7302008	U4B7320208	U4B7320508	U4B7303008
10	± 0.80	U4B7310610	U4B7310810	U4B7302010	U4B7320210	U4B7320510	U4B7303010
12	± 0.90	U4B7310612	U4B7310812	U4B7302012	U4B7320212	U4B7320512	U4B7303012
14	± 0.90	U4B7310614	U4B7310814	U4B7302014	U4B7320214	U4B7320514	U4B7303014
16	± 0.90	U4B7310616	U4B7310816	U4B7302016	U4B7320216	U4B7320516	U4B7303016
18	± 1.05	U4B7310618	U4B7310818	U4B7302018	U4B7320218	U4B7320518	U4B7303018
20	± 1.05			U4B7302020	U4B7320220	U4B7320520	U4B7303020
25	± 1.05				U4B7320225	U4B7320525	U4B7303025
30	± 1.30				U4B7320230	U4B7320530	U4B7303030
35	± 1.30						U4B7303035
40	± 1.30						U4B7303040

Sizes in BLUE are non-preferred. Availability is limited and MOQ is higher.

Data is strictly informative

Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.

Refer: ISO 3506-2 Annex F



Since : 1993

J.C. GUPTA & SONS

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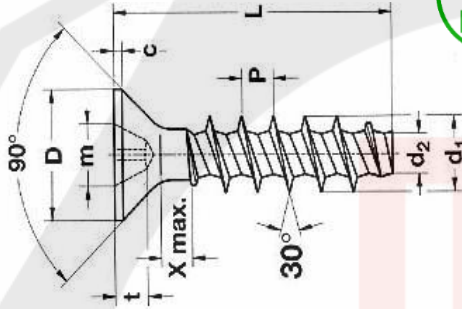
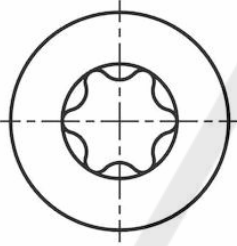
JC Plas™

CSK 6-Lobe ≈ WN 1423

Catalogue Datasheet U4B73

Thread-Forming Screw for Plastics

Stainless Steel A2 (SS304) BLACK



Dimension ↓ Size →		K35	K40	K45	K50	K60
Ext Dia	d1	3.50	4.00	4.50	5.00	6.00
Core Dia	d2	1.91	2.17	2.42	2.68	3.19
Pitch P ± 10%		1.57	1.79	2.02	2.24	2.69
Thread runout X max	L > 3*d1	3.50	4.00	4.50	5.00	6.00
	L ≤ 3*d1	1.80	2.00	2.30	2.50	3.00
Head Dia D		7.20	8.30	8.90	9.20	11.20
Head height c		0.65	0.70	2.90	3.30	4.00
Slot Width m		3.90	4.20	4.20	4.20	4.50
Drive Size T		T15	T20	T20	T20	T25
Slot Depth t Max		1.40	1.70	1.70	1.70	1.80

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Dimensions in mm

Length	Tolerance	3.5	4.0	4.5	5.0	6.0
6	± 0.80	U4B7330506				
8	± 0.80	U4B7330508	U4B7304008	U4B7340508	U4B7305008	U4B7306008
10	± 0.80	U4B7330510	U4B7304010	U4B7340510	U4B7305010	U4B7306010
12	± 0.90	U4B7330512	U4B7304012	U4B7340512	U4B7305012	U4B7306012
14	± 0.90	U4B7330514	U4B7304014	U4B7340514	U4B7305014	U4B7306014
16	± 0.90	U4B7330516	U4B7304016	U4B7340516	U4B7305016	U4B7306016
18	± 1.05	U4B7330518	U4B7304018	U4B7340518	U4B7305018	U4B7306018
20	± 1.05	U4B7330520	U4B7304020	U4B7340520	U4B7305020	U4B7306020
25	± 1.05	U4B7330525	U4B7304025	U4B7340525	U4B7305025	U4B7306025
30	± 1.30	U4B7330530	U4B7304030	U4B7340530	U4B7305030	U4B7306030
35	± 1.30	U4B7330535	U4B7304035	U4B7340535	U4B7305035	U4B7306035
40	± 1.30	U4B7330540	U4B7304040	U4B7340540	U4B7305040	U4B7306040
50	± 1.30				U4B7305050	U4B7306050

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