Since : 1993

J.C. GUPTA & SONS

Fastener Super Speciality

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GSTIN : 29AABFJ2719C1ZO
IEC : 00710030274

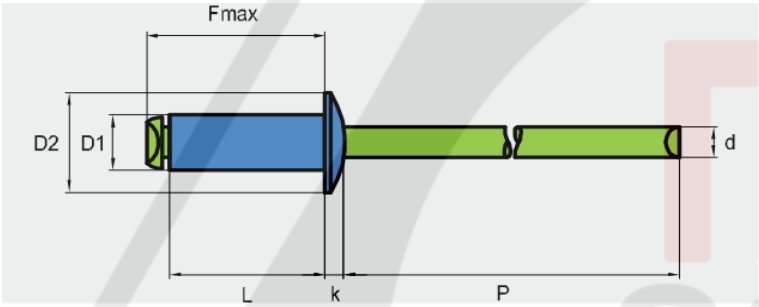
BLIND RIVETS DOMED HEAD (~ DIN EN ISO 15983)

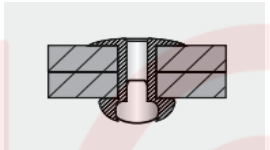
Rivet Body	MONEL * zinc plated
Mandrel	Stainless Steel A2 [AISI 304]

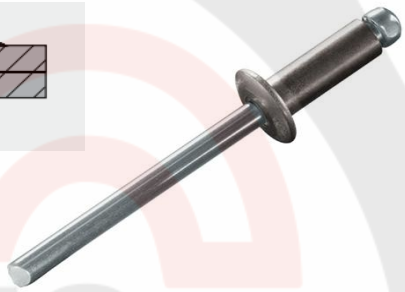
RoHS

Catalogue Datasheet R4D31G

(useful for highly corrosive conditions)







Dimensions in mm

Rivet Size Ø	Hole Size	k Head Thickness	D1 Rivet Dia	P Stem Length	D2 Head Dia	d Stem Dia	Shear	Tensile
3.2	3.3 mm	1.0 +/- 0.2	3.2 +0.08/-0.15	≥ 27.0	6.3 +/- 0.3	1.90	1500 N	1900 N
4.0	4.1 mm	1.2 +/- 0.3	4.0 +0.08/-0.15		7.9 + /- 0.3	2.30	2200 N	3000 N
4.8	4.9 mm	1.2 +/- 0.3	4.8 +0.08/-0.15		8.1 + /- 0.3	2.90	3300 N	3750 N

Length Tolerance +1.0/-0.2

D1 L	F-Max	S	Part No
3.2 x 6.2	11.20	1.8 - 3.1 mm	R4D3132602G
3.2 x 7.5	12.50	3.1 - 4.3 mm	R4D3132705G
3.2 x 9.0	14.00	4.3 - 5.8 mm	R4D3132009G
3.2 x 10.3	15.30	5.8 - 7.1 mm	R4D3132103G
4.0 x 6.2	11.20	1.3 - 2.5 mm	R4D3104602G
4.0 x 7.8	12.80	2.5 - 4.1 mm	R4D3104708G
4.0 x 9.5	14.50	4.1 - 5.8 mm	R4D3104905G
4.0 x 10.3	15.30	5.8 - 6.6 mm	R4D3104103G
4.0 x 11.5	16.50	6.6 - 7.9 mm	R4D3104115G

D1 L	F-Max	S	Part No
4.8 x 6.2	11.70	0.5 - 2.3 mm	R4D3148602G
4.8 x 7.7	13.20	2.3 - 3.8 mm	R4D3148707G
4.8 x 9.3	14.80	3.8 - 5.1 mm	R4D3148903G
4.8 x 10.0	15.50	5.1 - 5.8 mm	R4D3148010G
4.8 x 12.8	18.30	5.8 - 8.6 mm	R4D3148128G
4.8 x 16.5	22.00	8.6 - 12.4 mm	R4D3148165G
4.8 x 19.0	24.50	12.5 - 15.0 mm	R4D3148019G

Data is strictly informative

Sizes in blue are limited availability. MOQ may be higher.

Note: All Austenitic Stainless Steel Fasteners may exhibit some magnetic properties due to the manufacturing process.
Refer: ISO 3506-2 Annex F