

Machine Taps for through holes und blind holes

BSWBritish standard BS 84
whitworth coarse threadMachine Tap
for general use
in through holethrough holes
up to 4 x DChip removal
(like picture)Form B with
spiral pointmaterial:
HSSE

medium

to 900 N/mm²
27,1 HRC

4-5 threads

outside cooling
and lubricationMachine Tap
for general use
in blind holeblind holes
up to 3 x DChip removal
(like picture)Form C 35°
spiral flutematerial:
HSSE

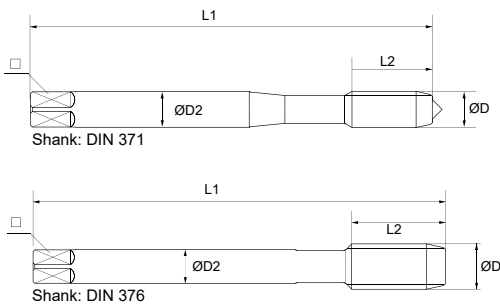
medium

to 900 N/mm²
27,1 HRC

2-3 threads

outside cooling
and lubrication

Tap for machine use in through hole and blind hole.

**BSW**

D1 D2 L1 L2 □

No.

€

DIN 371								
BSW 1/8 x 40	3,18	3,5	56	11	2,7	2,60	210401001	9,58
BSW 5/32 x 32	3,97	4,5	63	13	3,4	3,20	210401002	9,58
BSW 3/16 x 24	4,76	6,0	70	15	4,9	3,80	210401003	9,58
BSW 1/4 x 20	6,35	7,0	80	17	5,5	5,10	210401004	9,58
BSW 5/16 x 18	7,94	8,0	90	20	6,2	6,50	210401005	12,14
BSW 3/8 x 16	9,53	9,0	100	22	7,0	7,90	210401006	13,58
BSW 7/16 x 14	11,11	11,0	100	22	9,0	9,30	210401007	16,15
BSW 1/2 x 12	12,70	12,0	110	25	9,0	10,50	210401008	16,15

DIN 376

BSW 1/4 x 20	6,35	4,5	80	17	3,4	5,10	210401009	9,58
BSW 5/16 x 18	7,94	6,0	90	20	4,9	6,50	210401010	12,14
BSW 3/8 x 16	9,53	7,0	100	22	5,5	7,90	210401011	13,58
BSW 7/16 x 14	11,11	8,0	100	22	6,2	9,30	210401012	16,15
BSW 1/2 x 12	12,70	9,0	110	25	7,0	10,50	210401013	16,15
BSW 9/16 x 12	14,29	11,0	110	26	9,0	12,00	210401014	24,62
BSW 5/8 x 11	15,88	12,0	110	27	9,0	13,50	210401015	24,62
BSW 3/4 x 10	19,05	14,0	125	30	11,0	16,50	210401016	47,89
BSW 7/8 x 9	22,23	18,0	140	32	14,5	19,50	210401017	57,92
BSW 1" x 8	25,40	20,0	160	36	16,0	22,00	210401018	65,71
BSW 1.1/4 x 7	31,75	22,0	180	40	18,0	28,00	210401019	91,88
BSW 1.3/8 x 6	34,93	28,0	200	50	22,0	30,50	210401020	191,56
BSW 1.1/2 x 6	38,10	32,0	200	50	24,0	33,50	210401021	191,56

D1 D2 L1 L2 □ No. €

DIN 371								
BSW 1/8 x 40	3,18	3,5	56	7	2,7		210601001	11,92
BSW 5/32 x 32	3,97	4,5	63	7	3,4		210601002	11,92
BSW 3/16 x 24	4,76	6,0	70	10	4,9		210601003	11,92
BSW 1/4 x 20	6,35	7,0	80	13	5,5		210601004	11,92
BSW 5/16 x 18	7,94	8,0	90	14	6,2		210601005	14,93
BSW 3/8 x 16	9,53	9,0	100	16	7,0		210601006	16,37
BSW 7/16 x 14	11,11	11,0	100	17	9,0		210601007	20,16
BSW 1/2 x 12	12,70	12,0	110	20	9,0		210601008	20,16

DIN 376

BSW 1/4 x 20	6,35	4,5	80	13	3,4		210601009	11,92
BSW 5/16 x 18	7,94	6,0	90	14	4,9		210601010	14,93
BSW 3/8 x 16	9,53	7,0	100	16	5,5		210601011	16,37
BSW 7/16 x 14	11,11	8,0	100	17	6,2		210601012	20,16
BSW 1/2 x 12	12,70	9,0	110	20	7,0		210601013	20,16
BSW 9/16 x 12	14,29	11,0	110	20	9,0		210601014	29,73
BSW 5/8 x 11	15,88	12,0	110	22	9,0		210601015	29,73
BSW 3/4 x 10	19,05	14,0	125	25	11,0		210601016	59,26
BSW 7/8 x 9	22,23	18,0	140	27	14,5		210601017	72,39
BSW 1" x 8	25,40	20,0	160	30	16,0		210601018	81,31
BSW 1.1/4 x 7	31,75	22,0	180	35	18,0		210601019	103,58
BSW 1.3/8 x 6	34,93	28,0	200	40	22,0		210601020	226,09
BSW 1.1/2 x 6	38,10	32,0	200	40	24,0		210601021	226,09