

## Cutting Paste

### BAER High Performance cutting paste

Cutting paste with high pressure additives achieves extremely high lubricity. The paste adhering to the cutting edges only gets liquid when used (use cutting paste undiluted).

Lubrication is important for chip removal processes.

#### Advantages:

- Contains no petroleum, chlorine or sulfur
- Significantly improved tool life time
- Does not leave a greasy film of oil on the workpiece

#### Applications:

Drilling, tapping, thread milling, reaming, milling, core drilling, sawing, as well as for heavy chipping and for all machining operations.

**For all steels** such as: iron, steel, tool steel, high alloy steels, chromium-nickel alloys, Aluminum, titanium, manganese, cast steel, cast iron, brass, bronze and all stainless steels AISI 304, AISI 316, INOX etc.



**100 ml**  
**12,39 €**

Item No.: SP100

Net prices without VAT or tax

## BAER Countersink

**HSSG 90°  
Countersink**  
for general use



**HSSE-VAP 90°  
Countersink**  
for stainless steels



**HSSG-Bit 90°  
Countersink**  
for electric screw drivers



dimension	No.	€	No.	€	No.	€
6,3 mm (M 3)	74563	6,30	74663	12,50	744063	5,70
8,3 mm (M 4)	74583	7,56	74683	14,60	744083	6,00
10,4 mm (M 5)	745104	8,40	746104	16,80	744104	7,65
12,4 mm (M 6)	745124	10,50	746124	19,95	744124	8,88
16,5 mm (M 8)	745165	14,65	746165	32,76	744165	12,20
20,5 mm (M 10)	745205	20,37	746205	41,69	744205	15,70
25,0 mm (M 12)	745250	28,14	746250	52,50		
31,0 mm (M 16)	745310	52,08	746310	97,65		
Set 6,3   8,3   10,4   12,4   16,5   20,5 mm*	1571	85,58	1573	153,30	1576	63,00
Set 6,3   10,4   16,5   20,5   25,0 mm*	1572	97,44	1574	173,25		



\* picture of sets